

**ABSTRACT**

1

2

3

4

5

6

7

8

9

10

11

12

13

A submersible pump drop pipe and casing assembly and method of manufacture is disclosed. The drop pipe/casing has a seated connector and base. The seated connector has a first and second cylinder section, the first cylinder section being used to align and direct the base into the seated connector and to provide lateral strength to the pipe.

G:\TDL\ModernProds\P-7627\Application.doc

T0021" 2158660